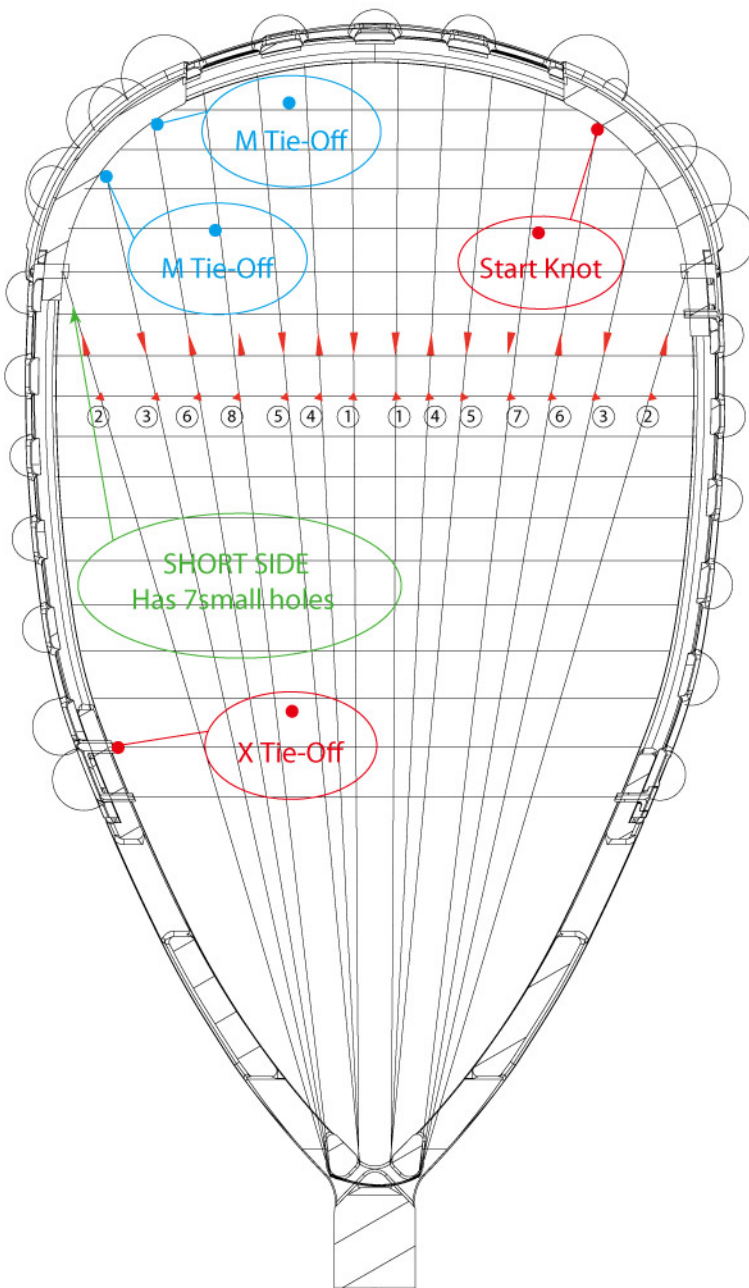


STRINGING INSTRUCTIONS



EXO³ IGNITE/RE-IGNITE



String Instructions

2-Piece Stringing

String tension: 34 +/- 4

String pattern: DPR 14 x 17

Length: 23' Mains x 15' Crosses

Mains

Start at head. M's skip at 5H, 7H, 9H and 10H. Shared hole at 11H.

* Stack the right DPR from the top down, and the left DPR from the bottom up.

Short Side

1. 1H-L to left DPR ring.
 2. Left DPR to 11H-L (tension and clamp).
 3. 8H-L to left DPR ring.
 4. Left DPR to 2H-L (tension and clamp).
 5. 3H-L to left DPR ring.
 6. Left DPR to 6H-L (tension and clamp) and tie off at 8H-L
- * Note: Leave 4H-L open, the last step will complete this string/hole.

Long Side

1. 1H-R to right DPR ring.
2. Right DPR to 11H-R (tension and clamp).
3. 8H-R to right DPR ring.
4. Right DPR to 2H-R (tension and clamp).
5. 3H-R to right DPR ring.
6. Right DPR to 6H-R (tension and clamp).
7. 4H-R to right DPR ring.
8. Right DPR through the hole at the throat underneath the DPR's to the left DPR ring. Left DPR ring to 4H-L (tension and clamp) and tie off at 6H-L.

Crosses

1. Tie starting knot at 6H-R.
2. Start at 5H-R and weave across to 5H-L, then down to 7H-L and across to 7H-R.
3. Continue installing cross strings conventionally. Finish and tie off at 4T-L.

* It is recommended to use a table-brake when stringing cross strings on all EXO³ Racquets.