

STRINGING INSTRUCTIONS



EXO³RG TORON

String Instructions

2-Piece Stringing

String tension: 30 - 38 Lbs.
String pattern: 16x19 Power Ring 8
Length: 22' Mains x 17' Crosses

Mounting the racquet

Mount the racquet to the stringing machine with the "Short Side" on the left side of the machine. Start at head. Mains skip 7 & 9 with shared holes at 5 & 10 Tie off Mains at 8H (each side).

Mains

1. Feed 11' of string from 1H-L to left Power Ring #1; continue around left PR #1 to 2H-L
2. Place left clamp on string at 1H-L (do not pull tension on this string yet)
3. Feed other end of string from 1H-R to right PR #1, continue around right PR #1 to 2H-R
4. Pull tension and clamp (right clamp). Pull tension at 2H-L and move left clamp to 2H-L
5. 3H-L to left PR #2
6. Left PR #2 to 4H-L (tension and clamp)
7. 3H-R to right PR #2
8. Right PR #2 to 4H-R (tension and clamp)
9. 5H-L (upper double barrel grommet) to left PR #3
10. Left PR #3 to 6H-L (tension and clamp)
11. 5H-R (lower double barrel grommet) to right PR #3
12. Right PR #3 to 6H-R (tension and clamp)
13. 8H-L to left PR #4
14. Left PR #4 to 10H-L (upper double barrel grommet), tension and clamp & tie off at 8H-L
15. 8H-R to right PR #4
16. Right PR #4 to 10H-R (lower double barrel grommet), tension and clamp & tie off at 8H-R

Crosses

1. Tie starting knot at 6H-R.
2. Start at 5H-R (upper double barrel grommet) and weave across to 5H-L (lower double barrel grommet) tension and clamp.
3. 7H-L across to 7H-R. (tension and clamp)
4. 9H-R across to 9H-L (tension and clamp)
5. 10H-L (lower double barrel grommet) across to 10H-R (upper double barrel grommet) tension and clamp
6. Continue installing cross strings conventionally. Finish and tie off at 6T-L (18th cross string).

* It is recommended to use a table-brake when stringing cross strings on all EXO3 Racquets.

