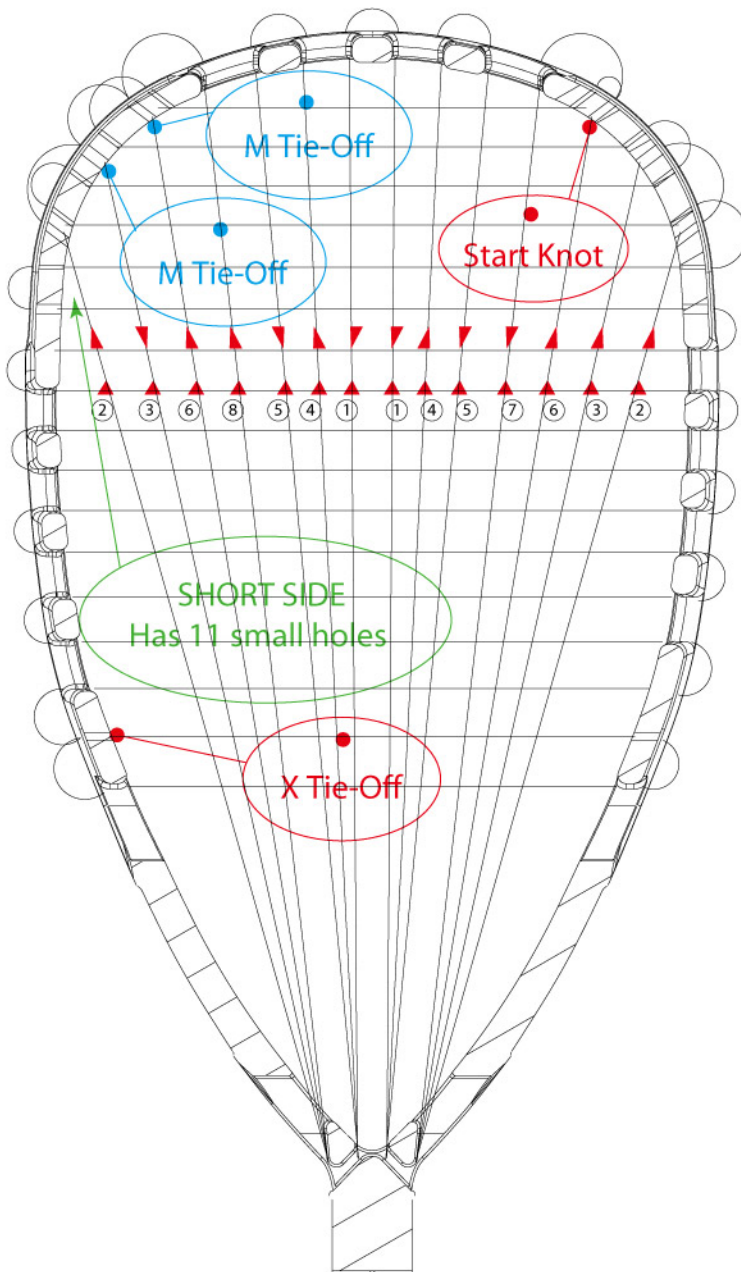


STRINGING INSTRUCTIONS



String Instructions

2-Piece Stringing

String tension: 30 +/- 4

String pattern: DPR 14 x 17

Length: 23' Mains x 15' Crosses

Mains

Mount the racquet to the stringing machine with Ektelon logo on the handle facing up. Start at head. M's skip at 5H, 7H, 9H, and 10H.

* Stack the right DPR from the top down, and the left DPR from the bottom up.

* Note: Alternate steps between Short Side and Long Side when tensioning the racquet.

Short Side

1. 1H-L to left DPR ring
 2. Left DPR to 11H-L (tension and clamp)
 3. 8H-L to left DPR ring
 4. Left DPR to 2H-L (tension and clamp)
 5. 3H-L to left DPR ring
 6. Left DPR to 6H-L (tension and clamp) and tie off at 8H-L
- * Note: Leave 4H-L open, the last step will complete this string/hole.

Long Side

1. 1H-R to right DPR ring
2. Right DPR to 11H-R (tension and clamp)
3. 8H-R to right DPR ring
4. Right DPR to 2H-R (tension and clamp)
5. 3H-R to right DPR ring
6. Right DPR to 6H-R (tension and clamp)
7. 4H-R to right DPR ring
8. Right DPR across in a downward diagonal direction to the left DPR ring.
9. Left DPR ring to 4H-L (tension and clamp) and tie off at 6H-L

Crosses

1. Tie starting knot at 6H-R
 2. Start at 5H-R and weave across to 5H-L, then down to 7H-L and across to 7H-R
 3. Continue installing cross strings conventionally. Finish and tie off at 4T-L.
- * It is recommended to use a table-brake when stringing cross strings on all SP O3 Racquets.