

# **STRINGING INSTRUCTIONS**



# **EXO<sup>3</sup>RG TORON LITE**

## **String Instructions**

### **2-Piece Stringing**

String tension: 30 - 38 Lbs.

String pattern: 14x17 DPR

Length: 22' Mains x 17' Crosses

### **Mounting the racquet**

Mount the racquet to the stringing machine with the "Short Side" on the left side of the machine.

Start at head. M's skip at 7H with a shared hole at 5H.

Stack the right DPR from the top down and the left DPR from the bottom up.

### **Mains**

1. Feed 10' of string from 1HL to left DPR continue around to 8HL, clamp string at 1HL (do not pull tension on this string yet).
2. Feed other end of string from 1HR to right DPR continue around to 8HR, pull tension and clamp.
3. Pull tension on string at 8HL.
4. Feed string at 8HL to 6HL down to left DPR and up to 2HL (insert scrap string before pulling tension in order to access 7HL later). Tension & clamp.
5. Feed string at 2HL to 3HL down to left DPR up to 5HL (upper hole) Tension & clamp.
6. Tie off short side at 8HL (string should be above the string from 8HL-6HL)
7. Feed string at 8HR to 6HR down to right DPR and up to 2HR (insert scrap string before pulling tension in order to access 7HR later). Tension & clamp.
8. Feed string at 2HR to 3HR down to right DPR up to 5HR (lower hole). Tension & clamp.
9. Feed string at 5HR to 4HR down to right DPR go over the bridge and up to 4HL (insert scrap string before pulling tension in order to clear cross string coming out of 5HL). Tension & clamp.
10. Tie off long side at 6HL.

### **Crosses**

1. Tie starting knot at 6HR and feed string from 5HR upper hole to 5HL lower hole.
2. Pull up on scrap string to expose lower hole, feed string from 5HL to 7HL.
3. When inserting string at 7HL, pull up on scrap string.
4. Feed string from 7HL to 7HR. Pull up on string to expose hole.
5. Tension & clamp at 5HL.
6. Continue crosses as normal. Tie off at 4TL.

\* It is recommended to use a table-brake when stringing cross strings on all EXO3 Racquets.

