



O3 White 170 ESP – RX81A

2 piece stringing

Recommended string is Ektelon Lightning 17 gauge

String Pattern 12 x 16 DPR

Length 20' Mains x 17' Crosses

Recommended tension is 34 +/- 4

Mains skip holes at 5H, 7H & 8H

Tie off Mains at 6H

Tie off Crosses at 9HR & 2TR

Stack Left DPR from bottom up and Right DPR from top down

Helpful hint: when stringing certain main strings, insert a piece of scrap string before pulling tension in order to help expose cross holes. Before pulling tension on the cross strings, the scrap strings should be removed.

Mains

1. Mount frame to stringing machine with 3 grommets near the throat area on the left side.
2. Start at top of frame and insert 10' of string from 1HR to right DPR and around to 9HR. Clamp string at 1HR (do not pull tension on this string yet).
3. Insert other end of string from 1HL to left DPR and around to 9HL. Tension and clamp at 9HL.
4. Tension and clamp string at 9HR.
5. Feed string from 9HL to 6HL down to left DPR up to 2HL, tension and clamp
6. Feed string from 9HR to 6HR down to right DPR up to 2HR, tension and clamp
7. Feed string from 2HL to 3HL down to left DPR up to 4HL, tension and clamp
8. Feed string from 2HR to 3HR down to right DPR up to 4HR, tension and clamp
9. Tie off mains at 6HL and 6HR

Crosses

1. Tie starting knot at 9HR and feed string from 5HR to 5HL, tension and clamp
2. Feed string from 5HL to 7HL across to 7HR, tension and clamp
3. Feed string from 7HR to 8HR across to 8HL, tension and clamp
4. Continue installing crosses conventionally and tie off at 2TR

* *It is recommended to use a table brake when stringing crosses on O3 racquets*