



Toron Pro 180 ESP – RC78D

2 piece stringing

Recommended string is Ektelon Premier Power 17 gauge string

String Pattern 12 x 16 DPR

Length 20' Mains and 16' Crosses

Suggested tension range is 36 +/- 4

Mains skip holes at 5H & 7H

Shared hole at 8H

Tie off Mains at 6H

Tie off Crosses at 4HR & 2TR

Stack Left DPR from bottom up and Right DPR from top down

Helpful hint: when stringing certain main strings, insert a piece of scrap string before pulling tension in order to help expose cross holes. Before pulling tension on the cross strings, the scrap string should be removed.

Mains

1. Start at top of frame and insert 10' of string from 1HR to right DPR and around to 8HR(shared hole). Clamp string at 1HR (do not pull tension on this string yet).
2. Insert other end of string at 1HL to left DPR and around to 8HL(shared hole), tension and clamp.
3. Tension 8HR and clamp.
4. Feed string from 8HL to 6HL down to left DPR up to 2HL, tension and clamp
5. Feed string from 8HR to 6HR down to right DPR up to 2HR, tension and clamp
6. Feed string from 2HL to 3HL down to left DPR up to 4HL, tension and clamp
7. Feed string from 2HR to 3HR down to right DPR up to 4HR, tension and clamp
8. Tie off mains at 6HL and 6HR

Crosses

1. Tie starting knot at 4HR and feed string from 5HR to 5HL, tension and clamp
2. Feed string from 5HL to 7HL across to 7HR, tension and clamp
3. Feed string from 7HR to 8HR (shared hole) across to 8HL (shared hole), tension and clamp
4. Continue installing crosses conventionally and tie off at 2TR