



EXO³ Toron 160 – RX76C

2 piece stringing

Recommended string is Ektelon Premier Power 17 gauge

String Pattern 14 x 17 DPR

Length 22' Mains x 17' Crosses

Suggested tension range is 34 +/- 4

Mains skip hole at 7H

Shared hole at 5H

Tie off Mains at 8HL & 6HL

Tie off Crosses at 6HR & 2TL

Stack Left DPR from bottom up and Right DPR from top down

Helpful hint: when stringing certain main strings, insert a piece of scrap string before pulling tension in order to help expose cross holes. Before pulling tension on the cross strings, the scrap strings should be removed.

Mains

1. Mount frame to stringing machine with 2 grommets near the throat area on the left side.
2. Start at top of frame and insert 12' of string from 1HR to right DPR and around to 8HR. Clamp string at 1HR (do not pull tension on this string yet).
3. Insert other end of string from 1HL to left DPR and around to 8HL. Tension and clamp at 8HL.
4. Tension and clamp string at 8HR.
5. Feed string from 8HL to 6HL down to left DPR up to 2HL, tension and clamp
6. Feed string from 8HR to 6HR down to right DPR up to 2HR, tension and clamp
7. Feed string from 2HL to 3HL down to left DPR up to 5HL (upper hole), tension and clamp
8. Tie off short side mains at 8HL
9. Feed string from 2HR to 3HR down to right DPR up to 5HR(lower hole), tension and clamp
10. Feed string from 5HR to 4HR down to right DPR go over the bridge and up from left DPR to 4HL, tension and clamp
11. Tie off long side mains at 6HL

Crosses

1. Tie starting knot at 6HR and feed string from 5HR(upper hole) to 5HL(lower hole), tension and clamp
2. Feed string from 5HL to 7HL across to 7HR, tension and clamp
3. Feed string from 7HR to 9HR across to 9HL, tension and clamp
4. Continue installing crosses conventionally and tie off at 2TL

* *It is recommended to use a table brake when stringing crosses on EXO3 racquets*