



EXO³ Toron 150 ESP – RX83A

2 piece stringing

Recommended string is Ektelon Premier Power 17 gauge

String Pattern 12 x 17 DPR

Length 20' Mains x 17' Crosses

Suggested tension range is 36 +/- 4

Mains skip holes at 5H & 7H

Tie off Mains at 6H

Tie off Crosses at 8HR & 2TL

Stack Left DPR from bottom up and Right DPR from top down

Helpful hint: when stringing certain main strings, insert a piece of scrap string before pulling tension in order to help expose cross holes. Before pulling tension on the cross strings, the scrap strings should be removed.

Mains

1. Mount frame to stringing machine with 2 grommets near the throat area on the left side.
2. Start at top of frame and insert 10' of string from 1HR to right DPR and around to 4HR. Clamp string at 1HR (do not pull tension on this string yet).
3. Insert other end of string from 1HL to left DPR and around to 4HL. Tension and clamp at 4HL.
4. Tension and clamp string at 4HR.
5. Feed string from 4HL to 6HL down to left DPR up to 2HL, tension and clamp
6. Feed string from 4HR to 6HR down to right DPR up to 2HR, tension and clamp
7. Feed string from 2HL to 3HL down to left DPR up to 8HL, tension and clamp
8. Feed string from 2HR to 3HR down to right DPR up to 8HR, tension and clamp
9. Tie off mains at 6HL and 6HR

Crosses

1. Tie starting knot at 8HR and feed string from 5HR to 5HL, tension and clamp
2. Feed string from 5HL to 7HL across to 7HR, tension and clamp
3. Feed string from 7HR to 9HR across to 9HL, tension and clamp
4. Continue installing crosses conventionally and tie off at 2TL

** It is recommended to use a table brake when stringing crosses on EXO3 racquets*